

## TECHNICAL DATA SHEET

# **RILPRIM® LES201**

### **METAL COATING BI-COMPONENT PRIMER**

RILPRIM® LES201 is a bi-component primer recommended in association of Rilsan® Powder coating to ensure long-lasting performance in corrosive environments.

**DELIVERY FORM** 

Liquid

#### **MAIN APPLICATIONS**

- Water Fluid Coating Water AccessoriesWater Fluid Coating Piping Systems
- Powder Coating Printing Roller Coating
- Powder Coating Wire Goods Powder Coating Others

- Automotive/Truck Shaft Coating
  Automotive/Truck Door Rail Coating
- Automotive/Truck Automotive Coating

#### **TECHNICAL DATA**

PROPERTIES	VALUE	UNIT	STANDARD
Composition	Mixture LES 201 + 104 BRC 7		
Colour	Yellow		
Nature	EPOXY PHENOLIC resin, Alcohol, aromatics, pig- ments		
Viscosity, 20°C (68°F)	60 - 70	second	AFNOR n°2
Dry residue, After solvent evaporation, 3h at 155°C / 311°F	33 - 39	%	
Flash point	22±1	°C	DIN 53213
Recommended Dry Film Thickness	5 - 8	μm	

#### **SHELF LIFE**

18 months (according to MSDS storage recommendations)

#### **HEALTH AND SAFETY**

• See Safety Data Sheet for Health & Safety Considerations

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<sup>\*</sup>DRY: Dry As Molded (DAM) if pellet / Dry if powder. COND: Conditionned.